



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3677-1
Job Sheet 169884



Part No: D3677-1

Job Qty: ~~6 ea~~

Part Name: Spacer

10



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: Stock

Description:

Customer: Pacific Helicopters Pty - Asia Pacific (CPACI02)

PO Box 342, Goroka, Eph Papua, , 441 Papua New Guinea ph:011 675 732 1833 fx:011 (675) 5321503.

Note: DWG REV A IPP Rev:A 07-12-07 new issue DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Machining-2		<i>M.P. 18/02/28</i>
100	Doosan	6 pcs	1/11/18	1/11/18	0.00	2.56	Doosan		<i>M.P. 18/02/28</i>
110	QC	6 pcs	1/11/18	1/11/18	0.00	0.00	QC2 Machining-2		<i>M.P. 18/02/28</i>
120	QC	6 pcs	1/11/18	1/11/18	0.00	0.00	QC8 Machining-2		<i>PD 18-3-5</i>
122	HandFinish	6 pcs	1/11/18	1/11/18	0.00	0.11	HandFinish1		<i>B-03-05-18</i>
124	QC	6 pcs	1/11/18	1/11/18	0.00	0.00	QC7-2		<i>BL 18-3-12</i>
126	Powdercoat	6 pcs	1/12/18	1/12/18	0.00	0.06	Powdercoat3		<i>BLDAS-3-12</i>
128	QC	6 pcs	1/12/18	1/12/18	0.00	0.00	QC3		<i>11 MAR 12 2018</i>
130	Packaging	6 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3-1		<i>21 MAR 13 2018</i>
140	QC21-SA	6 Ea	1/12/18	1/12/18	0.00	0.00	QC21		<i>21 MAR 14 2018</i>

Part Op 100 - 1-TURN AS PER FOLIO FA710 & DWG D3677

Descriptions: 126 - START TIME: *10:25 OUT 1:30 FINISH: 10:55 M136370*

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R1.125	0	17	0	0

Part Specifications

Specifications could not be found.

Plex 1/3/18 8:19 AM dart.poulin.mario

DART AEROSPACE LTD		Work Order:	169884
Description: Spacer		Part Number:	D3677-1
Inspection Dwg: D3677 Rev: A			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

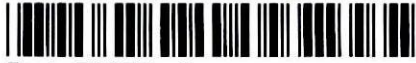
Measured by:	33 9-89	Audited by:		Preliminary Approval:	
Date:	18/02/28	Date:		Date:	

Rev	Date	Change	Revised by	Approved
A	14.04.16	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S046278



Part: D3677-1

Job No: 169884

Serial No/Batch: S046278

Revision:

Inspector:

Date: 02/28/18